

## ProLine 10 Product Specification

## Unit Features

- 1. Adjustable, sealed, heavy duty stainless steel ball bearing rollers, with stainless steel covers.
- 2. ¼" (6mm) Tempered Glass
- 3. Built in Anti-Jump Safety
- 4. Wall jamb mounted with blocks and provides leak prevention
- 5. Tub track attached with chrome plated corner brackets. Double stick tape or caulk can be used for added strength.
- 6. Extruded aluminum center guide with wool pile for smooth, quiet operation.
- 7. Bumpers in the header mount brackets and bottom door rails prevent glass impact on walls.
- 8. Header mount brackets contain mechanism to prevent unintentional door opening once closed.
- 9. Aluminum towel bars with chrome plated ABS brackets. **Towel bars are not to be used as a grab rail**.
- 10. Reversible I-Beam header design
- 11. Quick one person installation.
- 12. Available shower height.
- 13. Detailed instruction sheet, cross sections, and drilling template provided.
- 14. Product information and support via the Alumax Bath Enclosure Website (www.alumaxshowerdoor.com).

## **Unit Validity**

- 1. Water test: All joints, seams are tested and evaluated for leaks in a wet room environment.
- 2. Mechanical test: Moving parts or components subject to wear are cycle tested to simulate 20 years of use.
- 3. Quality is assured in various in house verification procedures.

## Material & Construction

- Alloy & Temper: Extruded aluminum is 6063 T6 alloy. This alloy is designed to accept a bright finish after anodizing. Used for decorative trim application, polishing & anodizing.
  - a. Hardness of 6063 –T6 on Rockwell B scale 20-50.
  - b. T6 temper designates a material that is thermally treated to produce stable tempers, then heat treated and artificially aged.
- 2. Metal Gauge: the nominal wall thickness of individual aluminum extruded components for the unit varies with structural need.
  - a. ODB-288 threshold bar nominal thickness 0.43"
  - b. ODB-290 water jamb nominal thickness 0.047"
  - c. ODB-291 door panel guide nominal thickness 0.043"
  - d. ODB-293 header bar nominal thickness 0.078"
  - e. ODB-294 threshold door guide nominal thickness 0.055"
- 3. Tolerances: Tolerances on all aluminum extruded components shall comply with Aluminum Association requirements unless otherwise stated.
- 4. Hardware: All hardware parts that are incorporated into the product shall be of aluminum, stainless steel or other corrosion resistant material.
- 5. Glazing Materials: All glazing materials to be safety tempered glass subject to the respective safety standard the product is sold.
- 6. Finish: Anodized aluminum components are tested or inspected for thickness of anodic coating, color range variation & integrity of the anodic seal.

NOTE: The finished surface of anodized aluminum parts can be damaged by harsh cleansers, in particular, glass cleaners or other cleaning products with a *P*.H of less than 7 or more than 9 can damage the anodized finish with prolonged exposure.