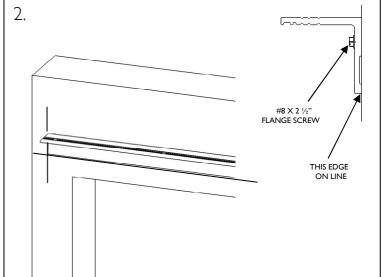
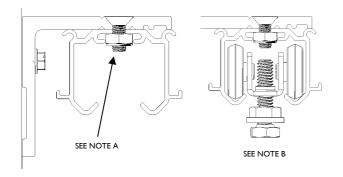


- A. MEASURE FROM THE FINISHED FLOOR THE HEIGHT OF THE DOOR PLUS ½".
- B. MARK THE LINE LOCATION AND USING A LEVEL DRAW A HORIZONTAL LINE ACROSS THE OPENING.
- C. MARK A VERTICAL LINE 2 3/8" OVER FROM THE EDGE ON THE STRIKE SIDE (SINGLE DOOR ONLY).



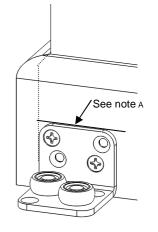
- A. PLACE THE L-BRACKET IN POSITION (ABOVE THE HORIZONTAL LINE AND ENDING ON THE VERTICAL LINE).
- B. ATTACH THE L-BRACKET TO THE WALL USING #8 X 2 ½" FLANGE SCREWS.

3.



- A. ATTACH THE TRACK TO L-BRACKET USING #10-32 X ½" FHSC SCREWS AND #10-32 LOCK NUTS.
- B. INSERT THE TOP ROLLERS INTO TRACK (PRE-ADJUST BOTH TO THE MID-RANGE.

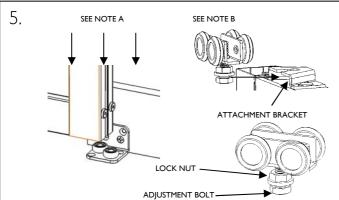
4.



- A. FROM THE HORIZONTAL LINE IN INSTRUCTION #1. MEASURE DOWN THE WALL THE HEIGHT OF THE DOOR MINUS 3/4" AND MARK A LINE TO ESTABLISH THE VERTICAL LOCATION OF THE BOTTOM ROLLING SYSTEM.
- B, POSITION THE ASSEMBLY ON THE WALL OR BASEBOARD ALONG THE LINE AS SHOWN.
- C. ALIGN THE EDGE OF THE ANGLE BRACKET WITH THE EDGE OF THE WALL AS SHOWN AND ATTACH THE ASSEMBLY USING TWO #8 X 3/4" FH SCREWS.

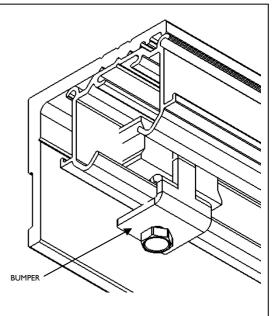
4/13/11 Rev A





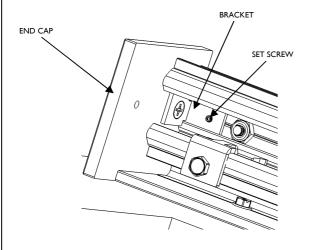
- A. POSITION THE DOOR OVER THE LOWER ROLLERS AS SHOWN.
- B. INSERT THE TOP ROLLERS WITH THE ATTACHMENT BRACKETS AS SHOWN.
- C. ADJUST THE DOOR, USING THE ADJUSTMENT BOLTS ON THE TOP ROLLERS; SO THE DOOR REMAINS INSERTED WITH THE BOTTOM ROLLING SYSTEM AND OPERATES SMOOTHLY AS THE DOOR IS OPENED AND CLOSED.
- D. TIGHTEN THE LOCK NUTS TO SECURE THE ADJUSTMENT BOLTS.

6.

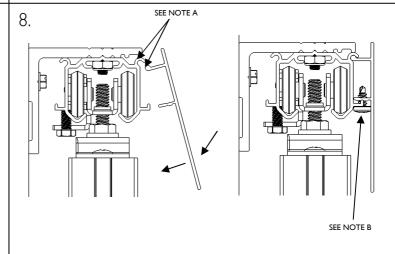


A. INSERT AND TIGHTEN BUMPERS SO THE DOOR COMES INTO CONTACT WITH THE BUMPER, APPROXIMATELY 1/4" BEFORE STRIKING THE BOTTOM ROLLING SYSTEM, IN BOTH DIRECTIONS.

7.



- A. ASSEMBLE THE BRACKET TO THE END CAP (NOTE THE END CAP HAS TWO HOLE PLACEMENT LOCATIONS FOR LEFT OR RIGHT APPLICATION).
- B. SLIDE THE ASSEMBLY INTO THE TRACK AND LOCK IT IN PLACE WITH THE SET SCREW.



- A. INSERT FASCIA INTO TRACK AND ROTATE IT UNTIL IT SNAPS INTO PLACE.
- B. SECURE FASCIA USING #6 X 3/8".TEK SCREWS.

4/13/11 Rev A